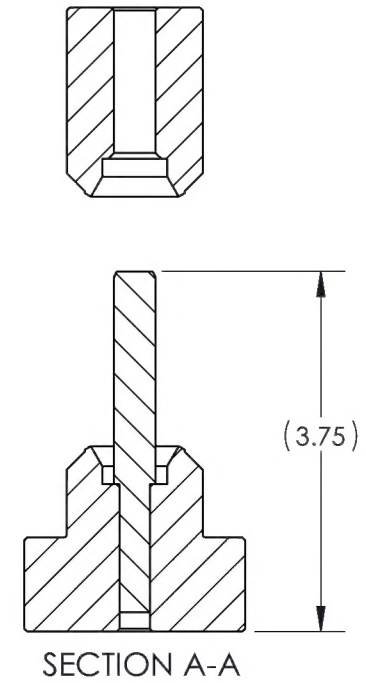
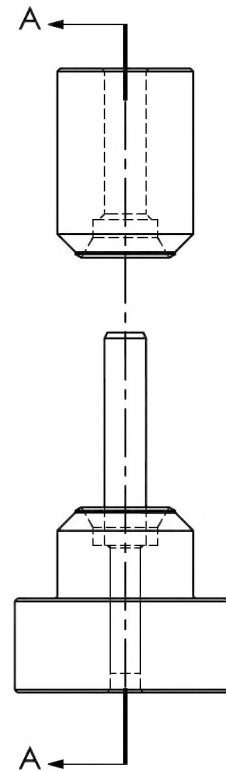
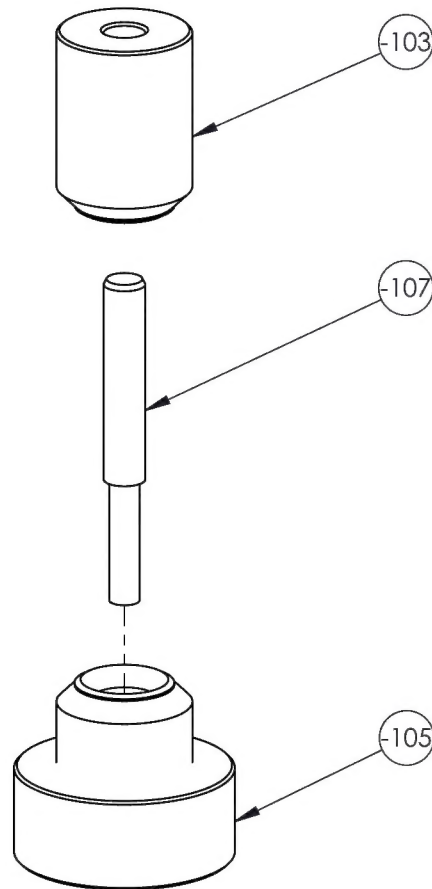



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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

UNDER REVIEW
URF 19-1002 19.10.26 (VM)



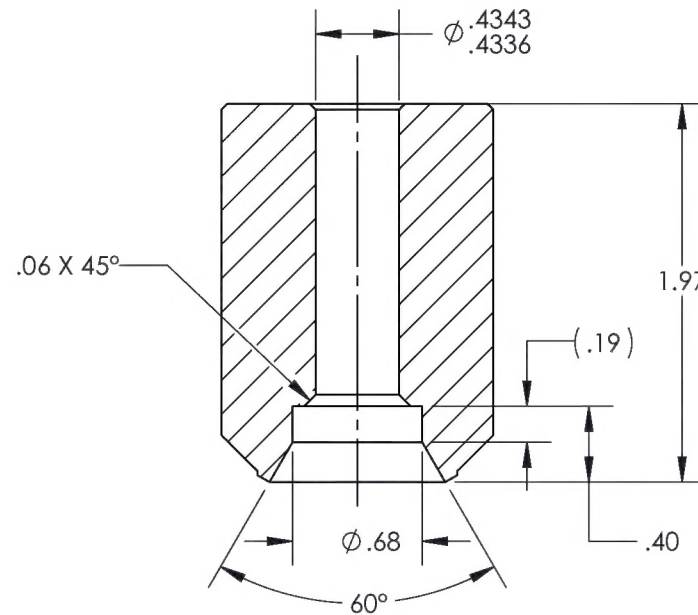
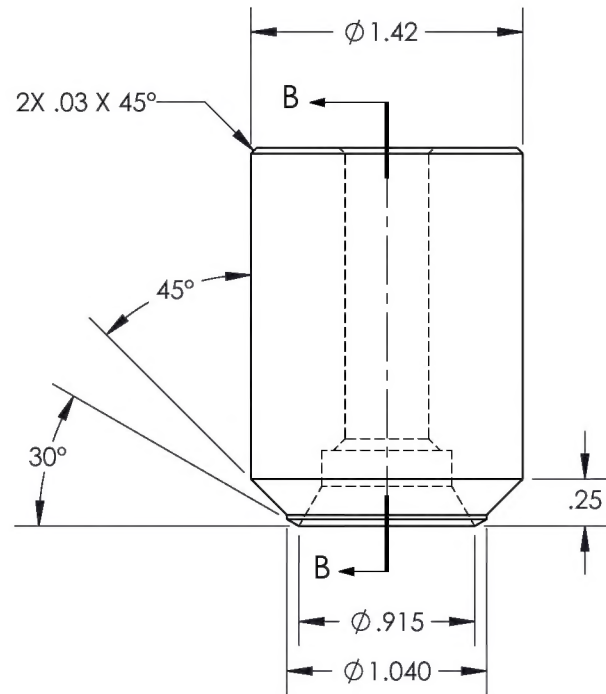
NOTE:
1. REF: AGUSTA T/N 895-3101-25-101.
2. PART OF KIT RBW895-3101-29-107.

 RED BARN MACHINE	
TITLE TOOL ASSY, BEARING STAKING	
DWG NO. RBW895-3101-25-101	REV
MAT'L	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 9/4/2013
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-103	1	TOOL, BEARING STAKING	01	Ø1-1/2 X 2-1/8	2
			-105	1	BASE	01	Ø 2-3/8 X 2-1/8	3
			-107	1	PIN	01	Ø1/2 X 3-5/8	4

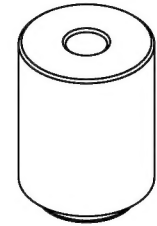
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED




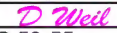
SECTION B-B

UNDER REVIEW
URF 19-1002 19.10.26 (VM)



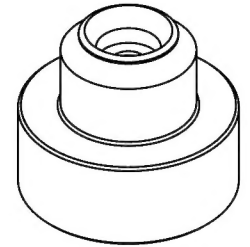
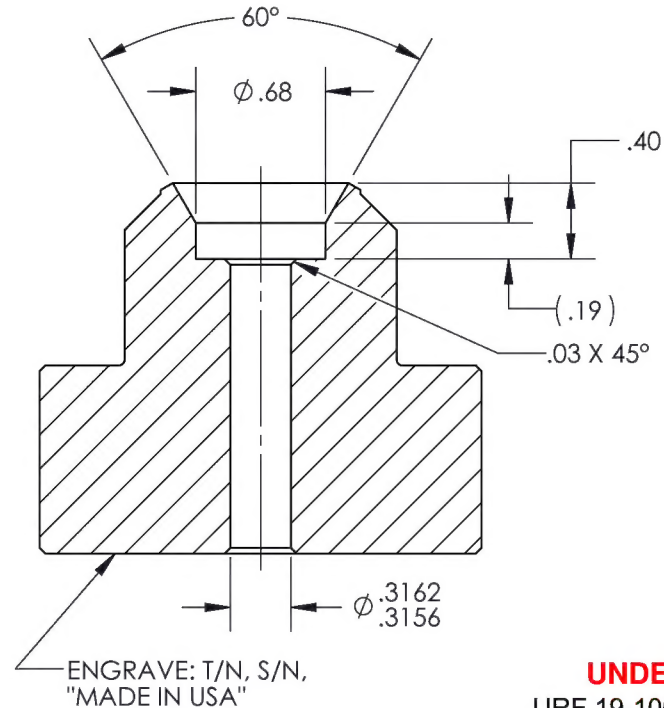
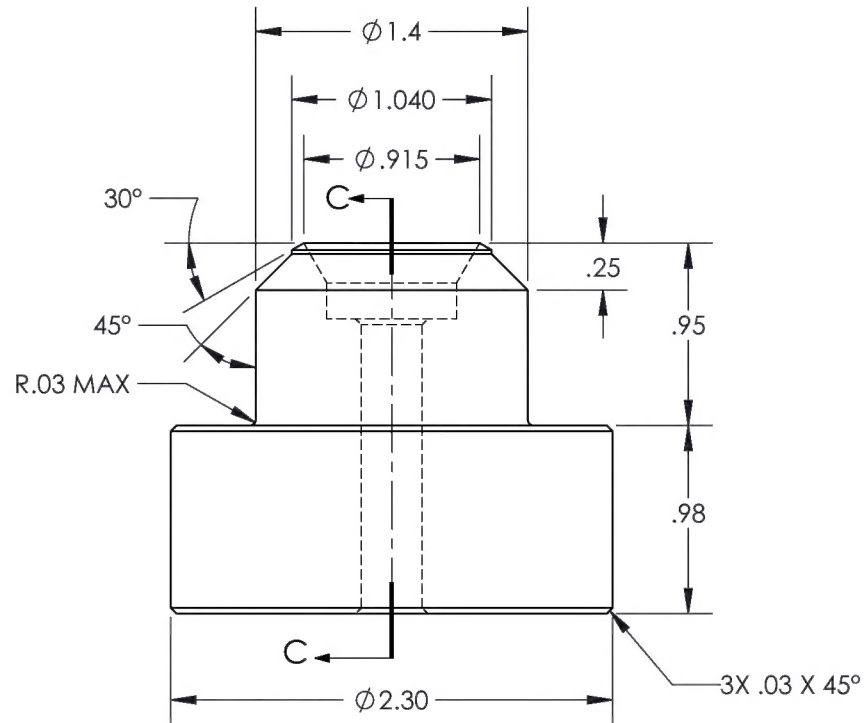
(-103)

TOOL, BEARING STAKING

 RED BARN MACHINE	
TITLE TOOL ASSY, BEARING STACKING	
DWG NO. RBW895-3101-25-103	REV
MAT'L 01	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	APPROVED  HEAT TREAT RC 50-55 FINISH CAD PLATE YELLOW SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW109, AW119
SCALE 1:1	DATE 9/4/2013
SHEET 2 OF 4	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL




SECTION C-C

UNDER REVIEW
URF 19-1002 19.10.26 (VM)

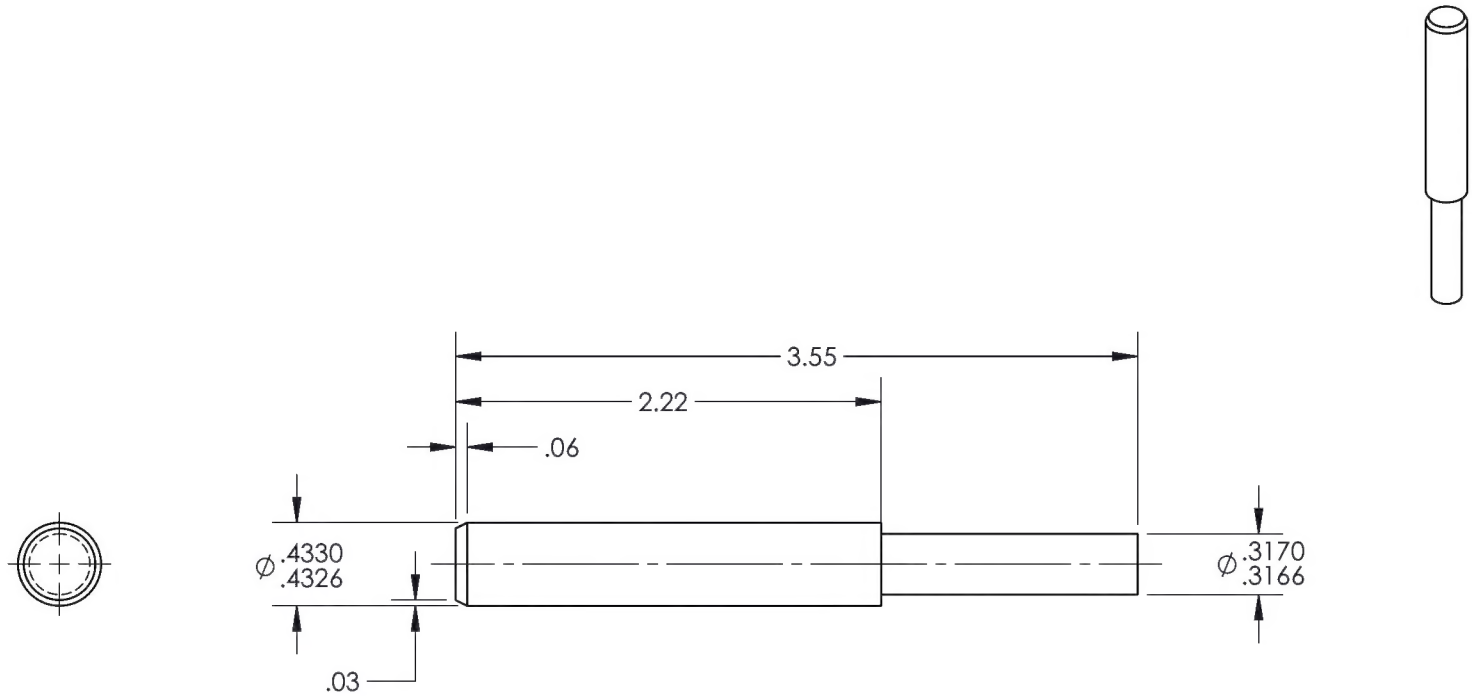
-105

BASE

 RED BARN MACHINE	
TITLE TOOL ASSY, BEARING STACKING	
DWG NO. RBW895-3101-25-105	REV 1
MAT'L 01	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT RC 50-55 FINISH CAD PLATE YELLOW SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW109, AW119
SCALE 1:1	DATE 9/4/2013
SHEET 3 OF 4	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED




UNDER REVIEW

URF 19-1002 19.10.26 (VM)

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PIN

 RED BARN MACHINE	
TITLE TOOL ASSY, BEARING STACKING	
DWG NO. RBW895-3101-25-107	REV
MAT'L 01	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT RC 50-55 FINISH CAD PLATE YELLOW SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW109, AW119
SCALE 1:1	DATE 9/4/2013
SHEET 4 OF 4	